

# **T60-IO Closed Loop Stepper Driver**

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## **User Manual**

**Shenzhen Rtelligent Mechanical Electrical Technology Co.,ltd**

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## 1. Product overview

Thank you for choosing Rtelligent T series digital stepper servo driver.

Stepper servo is a stepper motor scheme formed based on the common open loop stepper motor in combination with position feedback and servo algorithm, which features high speed, high torque, high precision, low vibration, low heating and no loss of step.

Based on TI's new 32-bit DSP processing chip platform, T series stepper servo driver uses the field oriented control (FOC) and vector field-weakening control algorithm in the servo driver, which has the performance of surpassing the ordinary stepper in all aspects.

- The built-in PID parameter adjustment function makes the motor better meet the application of different kinds of loads.
- The built-in field-weakening control algorithm makes the motor to reduce the magnetic field characteristics and keep the power at high speed.
- The built-in current vector control function makes the motor have the current characteristic of servo and low heating.
- The built-in micro-stepping command algorithm makes the motor can run while maintaining a stable and low vibration at various speeds.
- The encoder feedback with the built-in 4000 pulse resolution makes the positioning precision increase and never loses the step.

In conclusion, the servo control scheme combined with the characteristics of the stepper motor enables the T series stepper servo driver to better exert the performance of the stepper motor, which can replace the servo application of the same power. It is a new choice of optimal cost performance for automation equipment.

T60-IO driver can set subdivision and other parameters through DIP switch and debugging software. It has protection functions such as voltage, current and position, and adds alarm output interface. Its input and output control signals are optically isolated.

Power supply	24 –50 VDC
Control precision	4000 Pulse/r
Current control	Servo vector control algorithm
Speed settings	DIP switch setting, or debugging software setting
Speed range	Conventional 1200 ~ 1500rpm, up to 4000rpm
Resonance suppression	Automatically calculate the resonance point and inhibit the IF vibration
PID parameter adjustment	Test software to adjust motor PID characteristics
Pulse filtering	2MHz digital signal filter
Alarm output	Alarm output of over-current, over-voltage, position error, etc

We hope that our products with excellent performance can help you to complete the sports control program successfully.

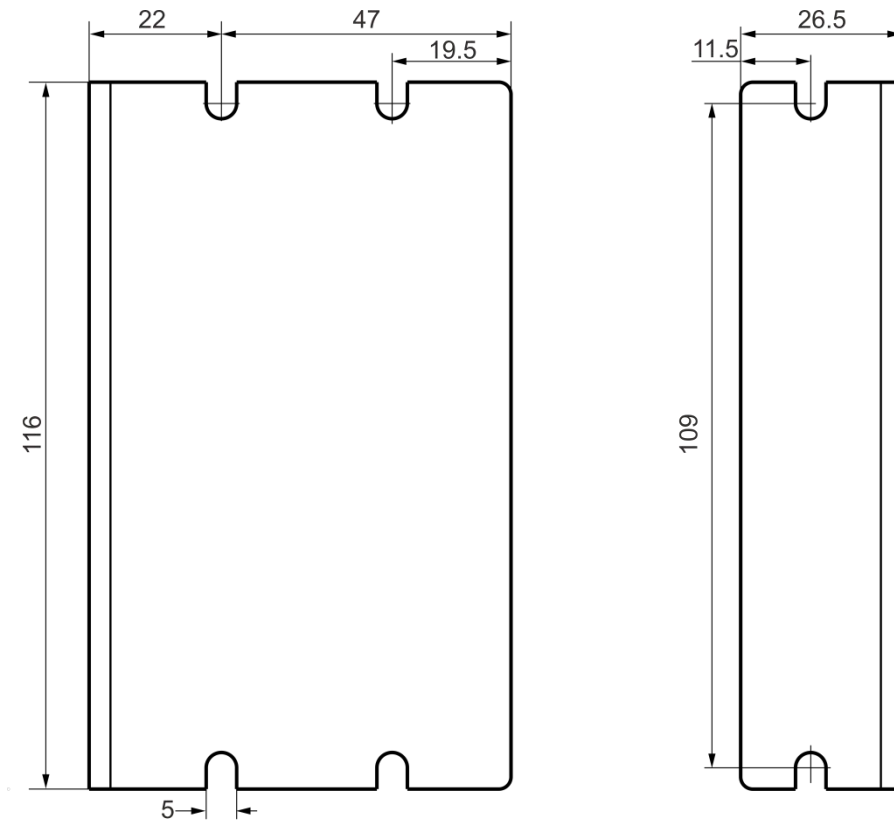
Please read this technical manual before using the products.

## 2. Application environment and installation

### 2.1 Environmental requirement

Item	Rtelligent T60-IO
Installation environment	Avoid dust, oil and corrosive environment
Vibration	0.5G (4.9m/s <sup>2</sup> ) Max
Operating temperature/humidity	0°C ~ 45°C / 90% RH or less (no condensation)
Storage and transportation temperature:	-10°C ~ 70°C
Cooling	Natural cooling / away from the heat source
Waterproof grade	IP54

## 2.2 Driver installation dimensions



## 2.3 Driver installation requirements

Please install the driver vertically or horizontally, with its front facing forward, top facing upward to facilitate cooling.

During assembly, avoid drillings and other foreign matters falling inside the driver.

During assembly, please use M3 screw to fix.

When there is vibration source (such as a driller) close to the installation position, please use a vibrating absorber or a vibration resistant rubber gasket.

When multiple drivers are installed in the control cabinet, please pay attention to reserve enough space for sufficient heat dissipation. If necessary, you can configure cooling fans to ensure good heat dissipation conditions in the control cabinet.

### 3. Driver port and connection

#### 3.1 Port function description

Function	Grade	Definition	Remarks
Power supply input	V+	Input to the positive pole of the DC power supply	DC 24~50V
	V-	Input to the negative pole of the DC power supply	
Motor connection	A+	Positive terminal of phase-A winding	Red
	A-	Negative terminal of phase-A winding	Yellow
	B+	Positive terminal of phase-B winding	Black
	B-	Negative terminal of phase-B winding	Green
Encoder connection	EB+	Positive terminal of Encoder phase B	Green
	EB-	Negative terminal of Encoder phase B	Yellow
	EA+	Positive terminal of Encoder phase A	Brown
	EA-	Negative terminal of Encoder phase A	White
	VCC	Encoder working power 5V positive	Red
	GND	Encoder working power 5V ground terminal	Blue
IO connection	PUL+	Start input interface	24V level
	PUL-		
	DIR+	Direction input interface	
	DIR-		
Enable terminal	ENA+	Enable control interface	
	ENA-		
Alarm output	ALM+	Alarm output interface	24V, below 40mA
	ALM-		

### 3.2 Power supply input

The power supply of the driver is DC power, and the input voltage range is between 24V~ 50V.

**Don't mistakenly connect the mains 220VAC directly to both ends of AC! ! !**

**Power selection reference:**

**Voltage:**

Stepper motor has the characteristics of torque decrease with the increase of motor speed, and the input voltage will affect the amplitude of high-speed torque reduction. Properly increasing the voltage of the input power supply can increase the output torque of the motor at high speed.

Stepper servo has a higher speed and torque output than ordinary stepper. Therefore, if you want to get better high-speed performance, you need to increase the power supply voltage of the driver.

**Current:**

The working process of the driver is to convert the input high-voltage and low-current power supply into the low-voltage and high-current at both ends of the motor winding. In actual use, the appropriate power supply should be selected according to the motor model, load torque and other factors.

**The effects of regeneration voltage:**

When the stepper motor is working, it also retains the characteristics of the generator. When decelerating, the kinetic energy accumulated by the load will be converted into electrical energy and superimposed on the driver circuit and input power supply.

Pay attention to the setting of acceleration and deceleration time to protect the driver or power supply.

When the driver is powered off, you will see the driver's LED indicator on when the load is pulled to make the motor move, which is also affected by this.

### 3.3 Encoder connection

The T60-IO encoder is A/B differential output and is connected in the corresponding order when used.

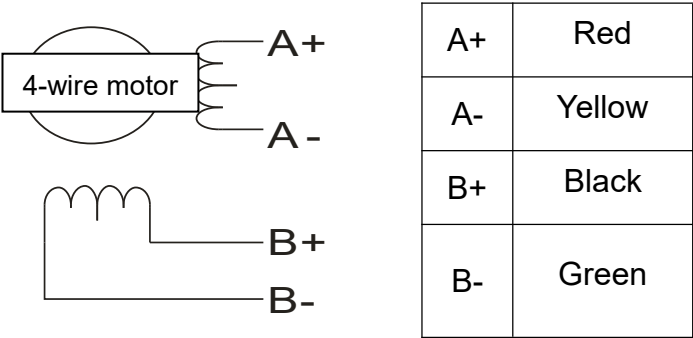
EB+	EB-	EA+	EA-	VCC	GND
Green	Yellow	Brown	White	Red	Blue

Rtelligent is equipped with a certain length of encoder cable, Please purchase extension cables of different lengths according to the installation needs.

### 3.4 Motor connection

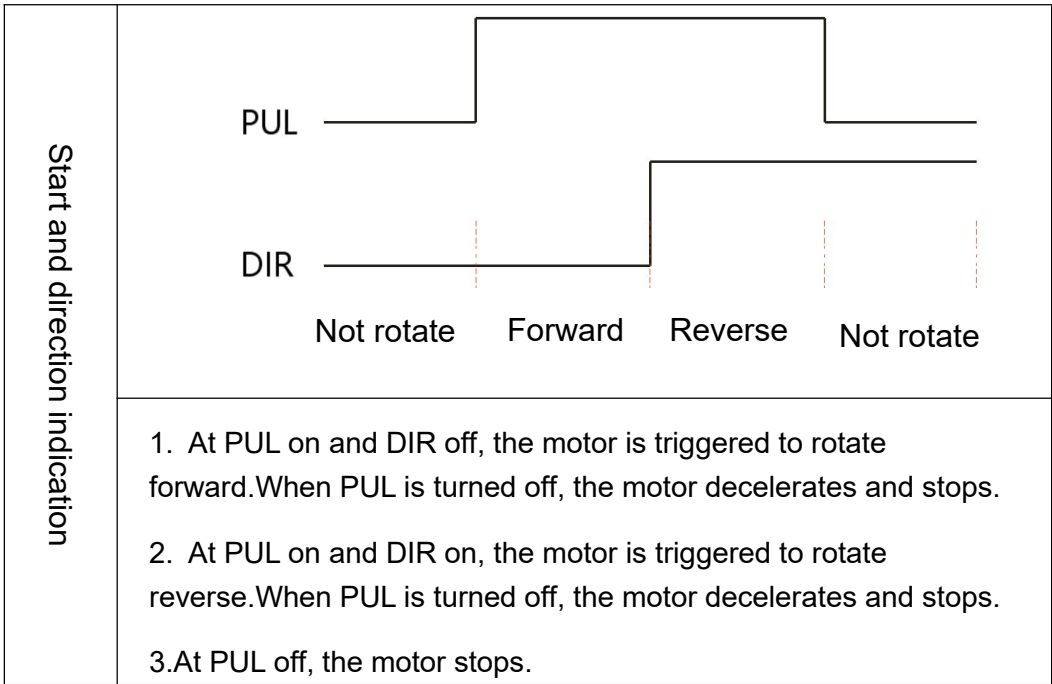
The matching motor of the T60-IO driver is the corresponding T series stepper servo motor, and its

corresponding motor connection order is fixed and unique.



### 3.5 Control signal connection

#### 3.5.1 PUL, DIR Port: connection for start and stop command



#### 3.5.2 ENA port: enable/disable

When the internal optocoupler is off, the driver outputs current to the motor;

When the internal optocoupler is on, the driver will cut off the current of each phase of the motor to make the motor free, and the step pulse will not be responded.

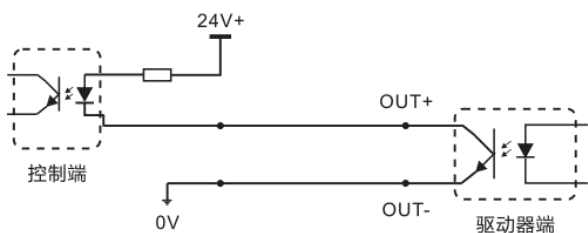
When the motor is in an error state, it is automatically turned off. The level logic of the enable signal can be set to the opposite.



### 3.5.3 ALM port: used for alarm and arrival output.

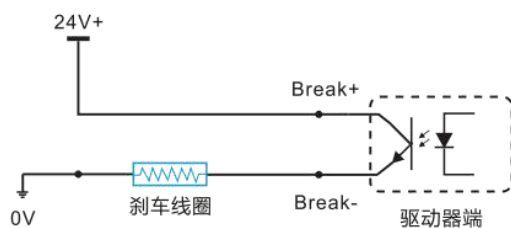
The ALM port is used to output the operating status of the driver to an external control circuit. When the driver is in the error state and the normal working state, ALM outputs different optocoupler levels.

In addition, ALM can be reused as brake control (break) signal through software adjustment, which is used to control the brake switch of stepper servo motor with brake. Since the brake coil is an inductive load, and the coil heating is serious when the motor is running, customers can select special brake controller according to their needs to reduce the brake heating and improve life and reliability.



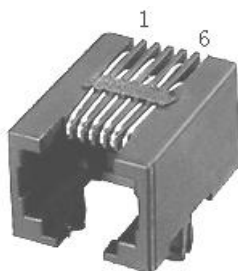
OUT为ALM或Pend，注意串接限流电阻

Rtelligent provides solutions for dedicated brake controllers, examples are as follows:



Break为刹车控制信号，由软件设置功能。  
刹车线圈切勿接反(红+、黑-)

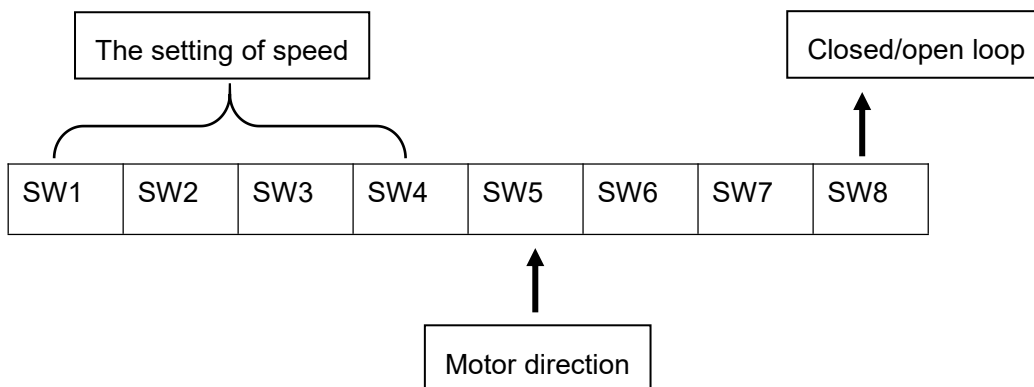
### 3.5.4 RS232 serial port



S/N	Symbol	Description
1	NC	
2	+5V	Positive terminal of power supply
3	TxD	RS232 transmitting terminal
4	GND	Ground terminal of power supply
5	RxD	RS232 receiving terminal
6	NC	

RS232 serial port is used to connect T60-IO debugging software and change other related operating parameters of driver.

## 4. The setting of DIP switches and operating parameters



SW6, SW7 are not defined.

### 4.1 The setting of speed

Speed	SW1	SW2	SW3	SW4	Remarks
100	on	on	on	on	Other speeds can be customized
150	off	on	on	on	
200	on	off	on	on	
250	off	off	on	on	
300	on	on	off	on	
400	off	on	off	on	
500	on	off	off	on	
600	off	off	off	on	
700	on	on	on	off	
800	off	on	on	off	
900	on	off	on	off	
1000	off	off	on	off	
1100	on	on	off	off	
1200	off	on	off	off	
1300	on	off	off	off	
1400	off	off	off	off	

## 4.2 Motor direction selection

DIP SW5 is used to set the running direction of the motor under the initial pulse.

The “off” means that the motor direction is counterclockwise when inputting the initial pulse;

The “on” means that the motor direction is clockwise when inputting the initial pulse.

※ The initial pulse is the testing pulse used when developing the driver software; Please refer to the actual running direction of the motor.








## 4.3 Open/closed loop selection

DIP SW8 is used to set the driver control mode.

The “off” means the closed loop control mode;

The “on” means the open loop control mode and can be used to test the motor.

## 5. Driver working status LED indication

LED status		Driver status
	Green indicator is on for long time	Driver not enabled
	Green indicator is flickering	Driver working normally
	One green indicator and one red indicator	Driver overcurrent
	One green indicator and two red indicators	Driver input power overvoltage
	One green indicator and three red indicators	The internal voltage of the driver is wrong
	One green and four red indicators	Tracking error exceeds limits
	One green and five red indicators	Encoder phase error

## 6. Common faults and troubleshooting

Phenomenon	Possible situations	Solutions
<b>Motor does not work</b>	Power indicator is off	Check the power supply circuit for normal power supply
	The motor rotor is locked but the motor does not work	Pulse signal is weak; increase the signal current to 7-16mA
	The speed is too slow	Select the right micro-stepping
	Driver is protected	Solve the alarm and re-power
	Enable signal problem	Pull up or disconnect the enable signal
	Command pulse is incorrect	Check whether the upper computer has pulse output
<b>The steering of motor is wrong</b>	The rotary direction of motor is reverse	Adjust the DIP SW5
	The motor cable is disconnected	Check the connection
	The motor has only one direction	Pulse mode error or DIR port damaged
<b>Alarm indicator is on</b>	The motor connection is wrong	Check the motor connection
	The motor connection and encoder connection are wrong	Check the sequence of encoder connection
	The voltage is too high or too low	Check the power supply
<b>The position or speed is wrong</b>	The signal is disturbed	Eliminate interference for reliable grounding
	The command input is incorrect	Check the upper computer instructions to ensure the output is correct
	The setting of Pulse per revolution is wrong	Check the DIP switch status and correctly connect the switches
	Encoder signal is abnormal	Replace the motor and contact the manufacturer
<b>The driver terminal</b>	Short circuit between terminals	Check power polarity or external short circuit

<b>burned up</b>	Internal resistance between terminals is too large	Check whether there is any solder ball due to excessive addition of solder on the wire connections
<b>The motor is out of tolerance</b>	Acceleration and deceleration time is too short	Reduce command acceleration or increase driver filtering parameters
	Motor torque is too low	Select the motor with high torque
	The load is too heavy	Check the load weight and quality and adjust the mechanical structure
	The current of power supply is too low	Replace the appropriate power supply

## Appendix A. Guarantee Clause

### A.1 Warranty period: 12 months

We provide quality assurance for one year from the date of delivery and free maintenance service for our products during the warranty period.

### A.2 Exclude the following:

- Improper connection, such as the polarity of the power supply is reversed and insert/pull the motor connection when the power supply is connected.
- Beyond electrical and environmental requirements.
- Change the internal device without permission.

### A.3 Maintenance process

For maintenance of products, please follow the procedures shown below:

- (1) Contact our customer service staff to get the rework permission.
- (2) The written document of the driver failure phenomenon is attached to the goods, as well as the contact information and mailing methods of the sender.

Mailing address:

Post code:

Tel.: